



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3637-041
Job Sheet 180851



Part No: D3637-041

Job Qty: 12 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		8/10/18	0.00	0.00	Start Up Waterjet		OK 18/07/28
100	Waterjet	12 pcs		8/10/18	0.00	0.83	Waterjet1		OK 18/07/28
110	QC	12 pcs		8/10/18	0.00	0.00	QC2 Waterjet-2		OK 18/07/28
120	QC	12 pcs		8/10/18	0.00	0.00	QC8-3		10-08-01
130	Brake NC	12 pcs		8/10/18	0.00	0.82	Brake NC 1		
140	Small Fab	12 pcs		8/10/18	0.00	2.54	Small Fab-4		
150	QC	12 pcs		8/10/18	0.00	0.00	QC5		DAS AUG 23 2018 38
160	Packaging	12 pcs		8/10/18	0.00	0.00	Packaging3-1		Stops DAS 9-89 AUG 27 2018
170	QC21-SA	12 Ea		8/10/18	0.00	0.00	QC21		DAS 21 9-89 AUG 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20426AD3-3	Rivet	24 Ea (2 ea)	90-Start up Operation	5080377 5018535
M304S14GA	304SS sheet .080	1.0800 sf (.09 ea)	140-Small Fab	
MS21059L4	Nutplate	12 Ea (1 ea)	140-Small Fab	5043786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20426AD3-3	24	3,921	0
140-Small Fab	M304S14GA	1	109	0
	MS21059L4	12	83	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																					

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 www.dartaerospace.com

Date: 07/30/18

Root Cause

Environment ☐	No Re-v ☐
Design ☐	Operato ☐
Doc/Data ☐	Offset/S ☐
Equip/Tooling ☐	Supplier ☐
Handling/Pre ☐	Training ☐
Material ☐	Use for T ☐
Internal Transport ☐	Poor Info ☐
Tribal Knowledge ☐	Rushing ☐
LOA ☐	Product Improvement ☐
Substation ☐	Process Improvement ☐
Past Expiry Date ☐	Manufacturing Process ☐
Misidentified ☐	Past Due ☐

Container No: S097453
Part: D3637-041
Job No: 180851
Serial No/Batch: S097453
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

OTHER : _____

ss/Surge ☐	Positioned Wrong ☐
gram ☐	Outside Dimensions ☐
ock Pulled ☐	Over/Under tolerance ☐
Sequence ☐	Part Incorrect ☐
Off-set ☐	Part Lost/Missing ☐
Mislabeled ☐	Part Moved ☐
Fit/Function ☐	Drawing ☐
Misaligned/off center ☐	Finish ☐
	Misread ☐
	Turning Sequence ☐

